



TECHNICAL DATA SHEET FOR BIAXIAL FABRIC BAT 300 C – 1250 mm

PRODUCT DESCRIPTION

Biaxial layer fabric BAT is a non-woven surface structure stitched with polyester (PES) thread. The fabric consists of two layers of glass roving in 0° and 90° axis.

BAT is biaxial fabric designed for production of glass reinforced plastics (laminates). The chemical treatment (sizing) of fibres used for its production is based on silane binding agents which makes them compatible with polyester, vinylester and epoxy resins.

PRODUCT DESIGNATION

Bitiaxial layer fabrics are identified through a product name that contains following information:

- Product type
- Total square weight of the product in g/m²
- Product width in mm

PRODUCT NAME:

BAT 300 C - 1250

Product type: biaxial fabric with one layer of mat

Total areal weight: 300 g/m²

Product width: 1250 mm

PRODUCT SPECIFICATION

FABRIC CONSTRUCTION	Areal weight in g/m ²	Used Fibre	Ends Per 10 cm	Fibre tex
0°	144 +/- 5%	E-glass	24	600
+45°	-		-	-
90°	156 +/- 5%	E- glass	52	300
-45°	-	-	-	-
Chopped roving	-	-	-	-
Glass tissue	-		-	-
Stitching thread	13 +/-5%	Polyester		110
TOTAL AREAL WEIGHT	310 +/-5%	-	-	-

MACHINE GAUGE: F6 TRIKOT

PRODUCT WIDTH: 1250 mm

Product is manufactured in form of a roll wound on a paper tube with internal diameter of 76 mm. Each roll is packed in a PE-sleeve and placed in layers on a wooden pallet. Every layer of rolls is fixed to the pallet by a PP- tape to form a dispatch unit.

Commonly used packaging is related to a standard product width of 125 cm:

- Roll weight: 49 kg
- Number of rolls per pallet: 16
- Internal tube diameter: 76 mm
- Standard pallet dimensions in mm: 1300 x 960
- Weight of the pallet: cca. 780 kg
- Number of pallets per truck: 23 - 24

Note: Other packaging than displayed must be agreed in advance

STORAGE AND TRANSPORT

Recommended storage conditions:

- in dustproofed and dry warehouses at the temperature between 10°- 30 °C max.
- recommended relative humidity of 45-65 %.
- stocking in one layer only.

Transport of the goods by covered means of transport protected against leaking only.

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