





	Marine	Wind Er	Rail	Road	Aerospa	Industri
AIREX® R63 Damage Tolerant Foam (60-140 kg/m³)	•••		•	•		••
AIREX® R82 High Performance Foam (60-110 kg/m³)	•		••	•	•••	•••
AIREX® T90 Easy Processing Structural FST Foam (110–320 kg/m³)	••		•••	••	•	••
AIREX® T92 Easy Processing Structural Foam (105–135 kg/m³)	•••	•••	•	•••		••
AIREX® PXc Fiber-Reinforced Structural Foam (150–420 kg/m³)	•••			••		••
AIREX® PXW Fiber-Reinforced Structural Foam Panel (320–420 kg/m³)	•••	••		••		••
AIREX® C52 Industrial Processing Foam (60 kg/m³)	•	••	•	•		••
AIREX® C70 Universally Structural Foam (40-250 kg/m³)	•••	•••	••	••	•	•
AIREX® C71 Elevated Temp. Structural Foam (60-80 kg/m³)	••	•••	•••	•	••	••
BALTEK® SB Structural End-Grain Balsa (94–247 kg/m³)	•••	•••	•••	•••	•	••

= suitable

CHARACTERISTICS	APPLICATIONS	PROCESSING	Contact moulding (hand/ spray)	Vacuum infusion	Adhesive bonding	Pre-preg	Resin injection (RTM, VARTM)	Compression molding (SMC, GMT)	Thermoforming
outstanding damage tolerance no crack propagation exceptional thermoformability high fatigue resistance excellent skin adhesion	Sandwich structures subjected to high impact and shock loads		✓	✓	√				✓
- fulfills the most stringent fire and smoke regulations (FAR, NF, DIN) - excellent temperature performance (high and low); remains ductile at -194° C - high strength to weight ratio - outstanding dielectric properties - good fatigue properties	Sandwich structures with very high require- ments regarding FST or service and processing temperatures. Applications requiring radar transparency		✓	(✓)	√	√			✓
- fulfills stringent fire and smoke requirements - excellent fatigue and creep properties - easy processing with all resins and processing technologies - suitable for high service and processing temperatures - high mechanical properties, especially in compression strength and stiffness	Sandwich structures subjected to high static or dynamic loads, high service and processing temperatures, high FST requirements		√	√	√	√	√	✓	✓
 Good compression and shear properties excellent fatigue and creep properties easy processing with all resins and processing technologies suitable for high temperatures good impact strength 	Sandwich structures subjected to high static or dynamic loads, high service and processing temperatures		√	✓	√	√	√	✓	✓
- high mechanical properties, especially in shear strength and stiffness - compatible with all resins and processes - chemically and thermally stable - low water absorption	Sandwich structures subjected to very high loads, high process or service temperature		√	√	√	√	√	(√)	
outstanding flexural (bending) strength and stiffness compatible with all resins and processes chemically and thermally stable low water absorption	Ideally suited as a stand-alone panel replacing wood or plywood applications		√	√	√	√	√	(√)	
- high impact strength - easily formable (cold and hot) - good fatigue properties - reduced resin consumption thanks to functional surface fleece - good thermal insulation	Sandwich structures and panels subjected to dynamic loads, suitable for automated closed mold processes such as RTM, GMT Ideal for industrial, high-volume sandwich part production		✓	√	√	√	√	√	✓
 high stiffness and strength to weight ratio good impact strength good temperature performance (not affected by post-curing of skins at 80° C) 	Any sandwich structure or panel subjected primarily to static and dynamic loads		√	√	√	√	√		√
 high stiffness and strength to weight ratio good impact strength high temperature performance (not affected by post-curing of skins at 140°C) 	Any sandwich structure or panel subjected to static and dynamic loads which are exposed to high tempera-tures during manufacturing or in service		✓	✓	√	√	√		√
 outstanding strength and stiffness to weight ratio excellent fire characteristics very good chemical and thermal resistance (-212° C to +163° C) ecological product 	Sandwich structures subjected to high static and dynamic loads, high temperatures or fire requirements		√	√	√	√	√	✓	