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Surface Cleaner – Solvent-Based Mold and Finished Parts Cleaner

Description

Surface Cleaner is a combination of solvents specially blended to aid in the preparation of new and used molds and plugs prior to treatment with Zyvax[®] Mold Conditioners and Release Agents. It readily removes waxes and other surface contaminants without harming or dulling the working surfaces of the mold. For the mold release system best suited to your needs, see our website: <u>www.zyvax.com</u>.

Surface Cleaner Benefits

- Can be used to remove all release agents
- No residue
- · Ease of application and use
- Fast drying

Uses

Surface Cleaner provides safe and effective cleaning for molds, equipment and finished parts and will remove uncured resin or gelcoat. Surface Cleaner will also clean brushes and spray equipment used to apply various release products and elastomeric materials.

How To Use

- 1. Apply Surface Cleaner liberally to the surface of the mold with a clean cloth.
- 2. As the waxes and other contaminants begin to dissolve and loosen, remove them from the surface while still wet using a separate clean cloth or abrasive pad. Make sure entire mold surface is cleaned in this manner, slightly over-lapping the last area if you are working in sections. Be certain that all contours are adequately cleaned.
- 3. Repeat this process until the entire mold is clean. The cleaning cloths should be regularly replaced as they become saturated with wax, etc.
- 4. When all the contaminants have been removed, wipe the entire surface with a clean cloth soaked with Surface Cleaner, and buff until dry.

Safety Data

Material safety data sheets for all Zyvax[®] products are available at <u>www.zyvax.com</u> and should be consulted prior to use of product.

Storage & Shelf Life

Store product between $5^{\circ}C$ and $30^{\circ}C$ ($41^{\circ}F$ and $86^{\circ}F$). Shelf life is 18 months from the date of manufacture, in the original unopened container.

Use Life

Use life of product is 60 days from opening of container. Product must be kept in the original container and the lid replaced immediately after dispensing. After opening, product should continue to be stored properly.

WARNING: Never puncture any Zyvax[®] product container.

While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied

